

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.06.24	Job No.: 00220	ADR Yes/No: Yes	ADR Date: 08.06.22	ECN #: 1207
Product No.: D412-698		Created By: AS	Approved By: MP	
Product Name: Door Modification Kit		Checked By: AS	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	12/08/19
Production Engineering Coord	Y	JLM/DD	1/EC
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	D STOW	12/08/19
Marketing	Y	SW	12/08/19
PROD DOC. CONTROL	Y	JLD	12/08/19

Reason for Change:

Documents Affected:

IIN-D412-698 REV. E, ICA-D412-698 REV. 5, D3137 REV. F, D3202 REV. C
D3594 REV B, D3674 REV. A, D3675 REV. A, D3779 REV. A.

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		08.06.26
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.06.26
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.06.26
4	Update Grey Project Binder	Y	KJ		08.06.26
5	Move Electronic Files	Y	KJ		08.06.26
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) Rev. J	Y	AS	D3	12/08/19
8	Create/Update Change Record Form	Y	KJ		08.07.01
9	Create/Update PPP's	Y	KJ		08.06.27
10	Update Controlled PDF Files	Y	KJ		08.06.26
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ		08.06.26
15	Update Access (ARC) Database	Y	KJ		08.06.26
16	Update/Verify ARC	Y	KJ		08.06.26
17	Update Paperwork Kits in Production	Y	JLD	See Below	N/A
18	Update Qpulse/Laminated Dwgs	Y	KJ	A/R D3137	N/A
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	JLM/DD	1/EL AS REQUIRED	
23	Update FAI Sheets	Y	JLM/DD	1/EL AS REQUIRED	
24	Create/Update CNC Programs	Y	JLM/DD	1/EL AS REQUIRED	
25	Create/Update Tooling	Y	JLM/DD	1/EL AS REQUIRED	
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL		
28	Update Paperwork Kits in Stock	Y	JLD	See Below & notes on sheet 2	JW 08.07.08
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

SEE ATTACHED.
D412-698-023 (9 IN STOCK, 0 IN PROD)

ADDENDUM TO ECN 1207

2) NEW IIN & ICA

8) CHANGE NUMBERS ARE:	D412-698-023	002
	D412-698-031	001
	D412-698-032	001
	D412-698-033	001
	D412-698-035	001

ALL OTHER KITS REMAIN UNCHANGED

9) SEE 8

14) SEE 8 A/R

15) SEE 8

16) SEE 15

17) UPDATE ONLY FOR D412-698-023. REWORK KITS IN STOCK I.A.W CHG 002. (D3594-041 IS NOW OBSOLETE TO BE REPLACED BY D3594-5 NUT-PLATE TO BE SUPPLIED LOOSE)

27) REWORK D412-698-023 I.A.W CHANGE 002 AND IIN-D412-698 REV E. KITS IN STOCK PER CHG 002. (D3594-041 IS NOW OBSOLETE TO BE REPLACED BY D3594-5 NUT-PLATE TO BE SUPPLIED LOOSE)

28) SEE 17

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Production Engineering Coord	Y	JLM/DD	<i>TEC</i>
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	D STOW	
Marketing	Y	SW	
<i>Prod Doc. Control</i>	<i>Y</i>	<i>JLD</i>	

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Documents Affected:

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6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev. J</i>	Y	<i>AS</i>	<i>AS</i>	<i>AS</i> 08.06.26
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9	Create/Update PPP's	Y	KJ		
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24	Create/Update CNC Programs	Y	JLM/DD	<i>TEC</i> AS REQUIRED	
25	Create/Update Tooling	Y	JLM/DD	<i>TEC</i> AS REQUIRED	
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28	Update Paperwork Kits in Stock	Y <i>AS</i>	<i>JLD</i>	<i>See Below & Notes on Sheet 2</i>	
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